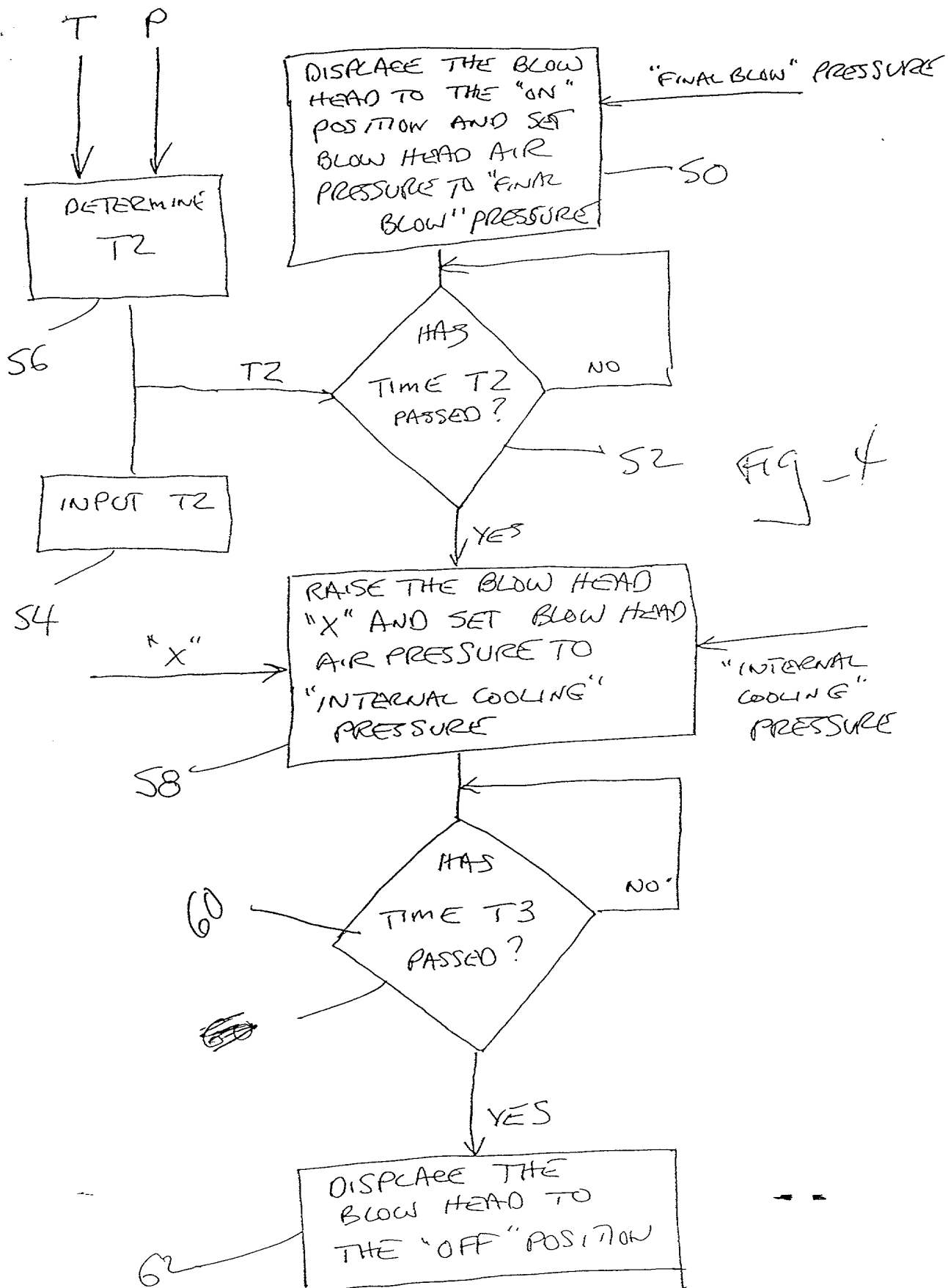
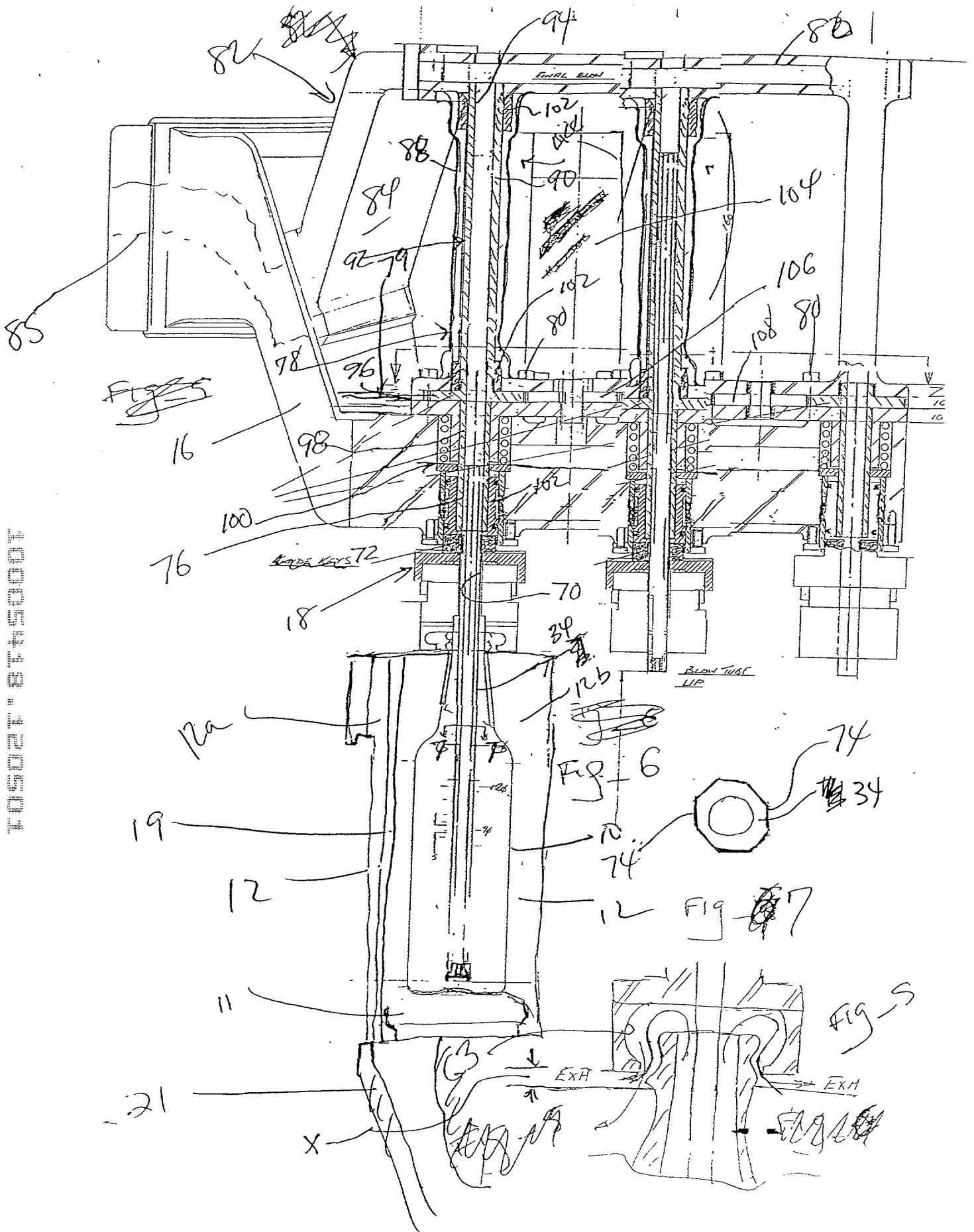


FIG-3

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"0502" 87500T



1005448-105001



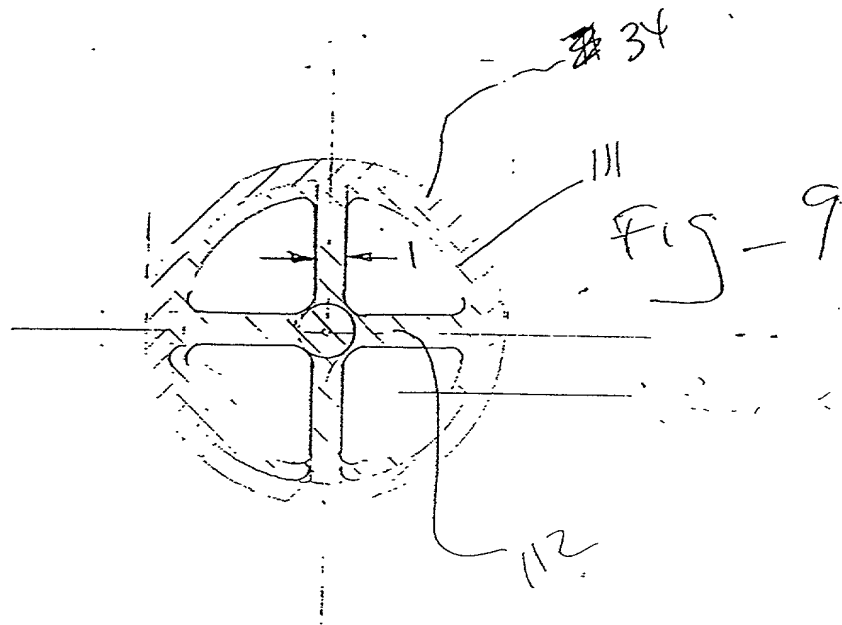
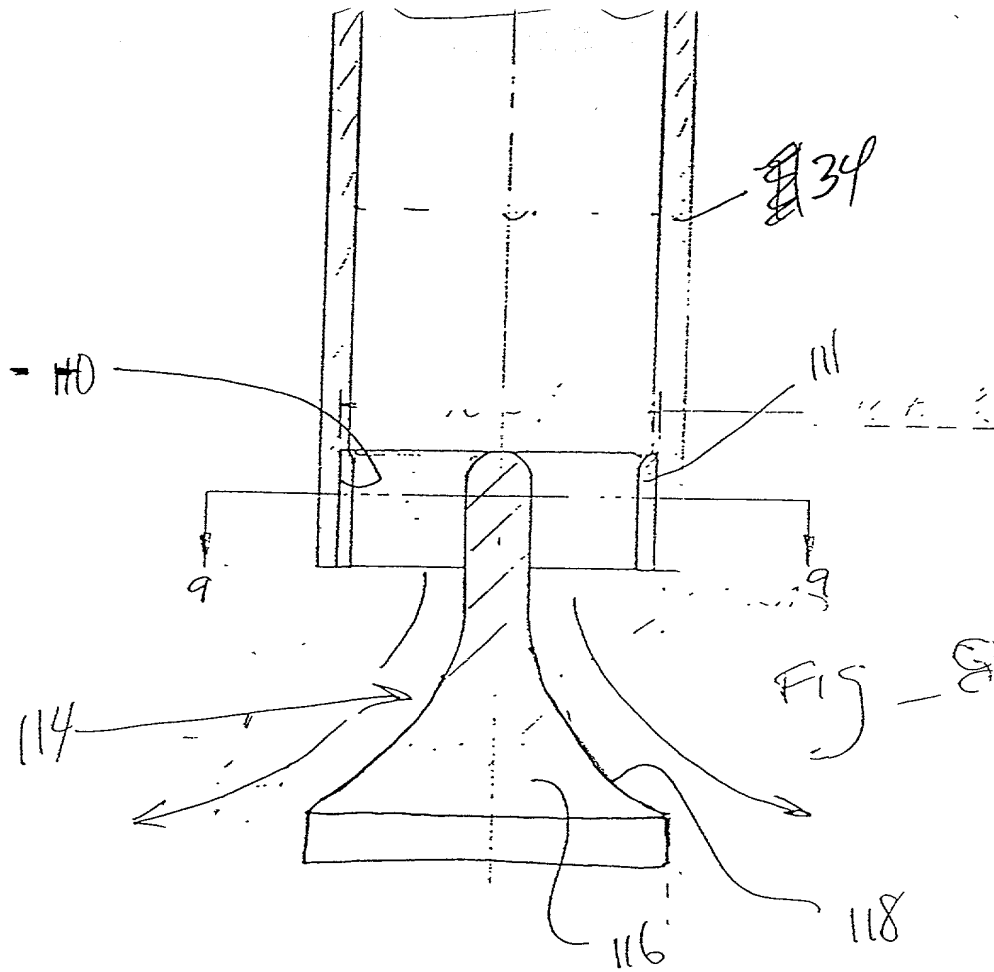
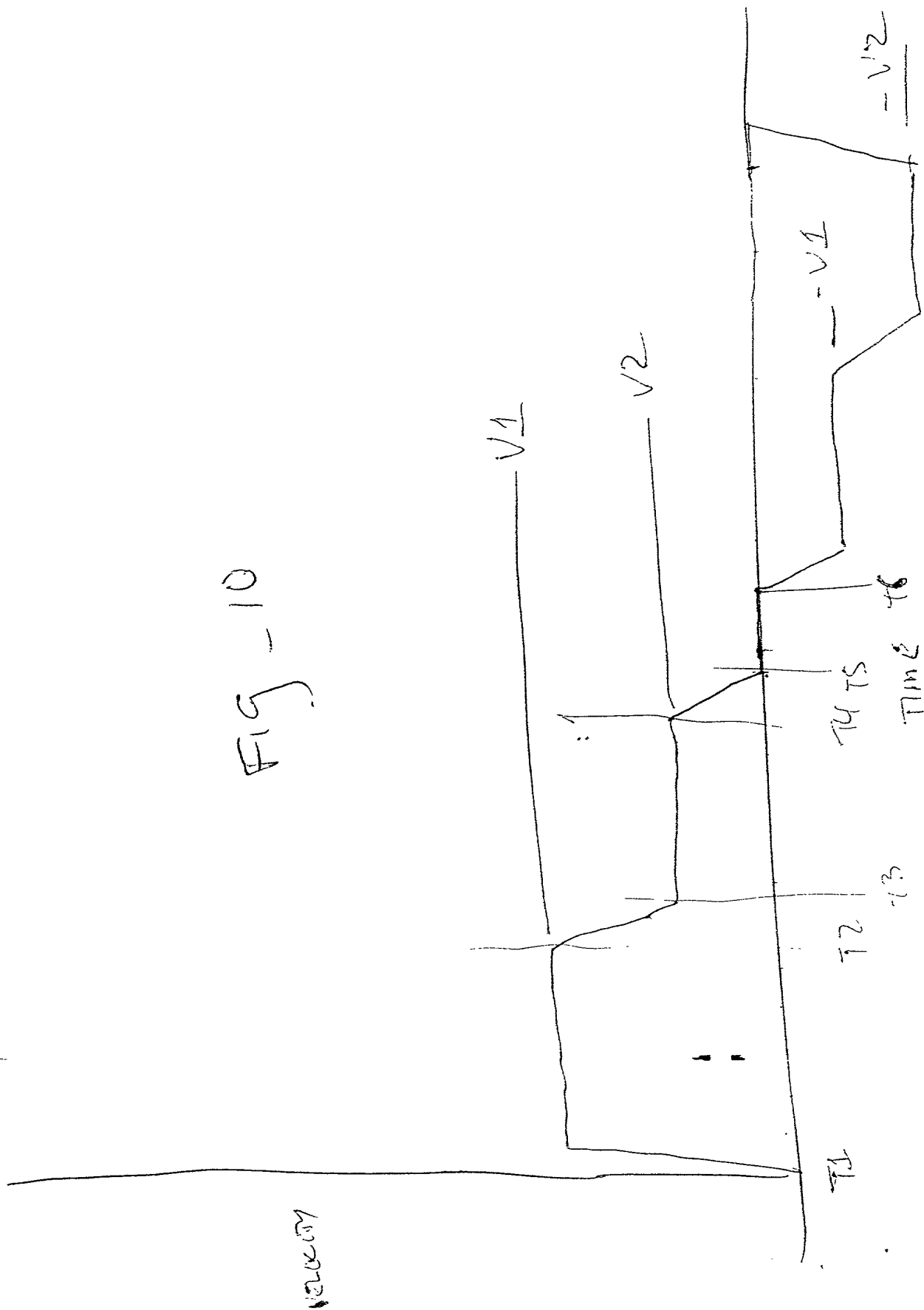
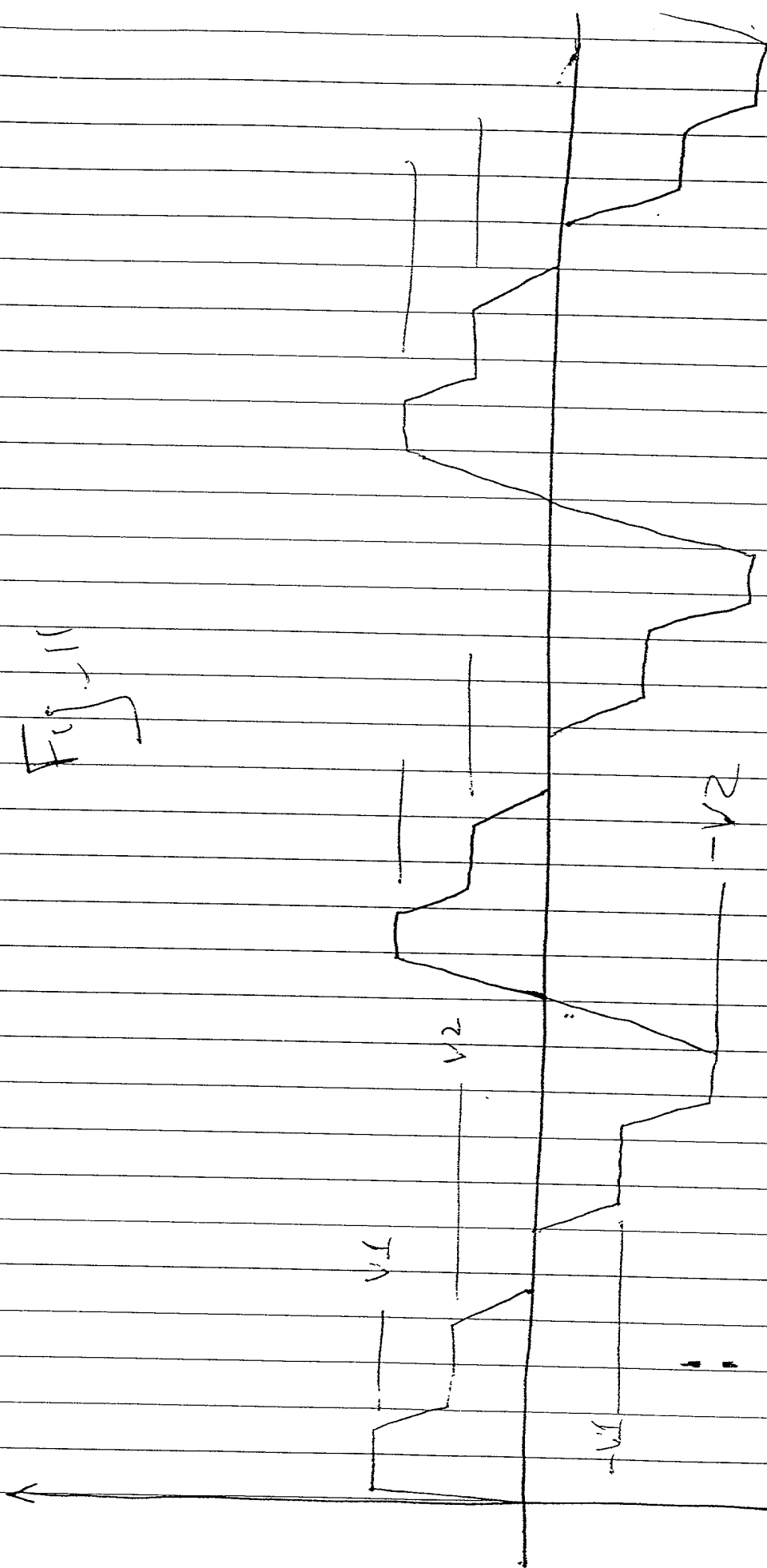


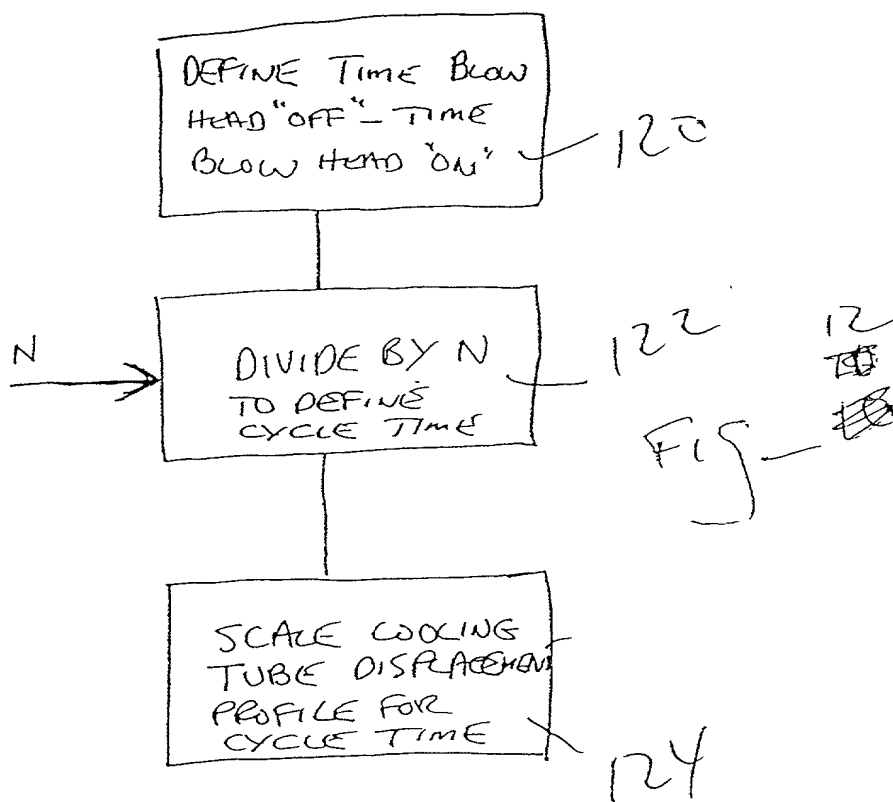
FIG - 10

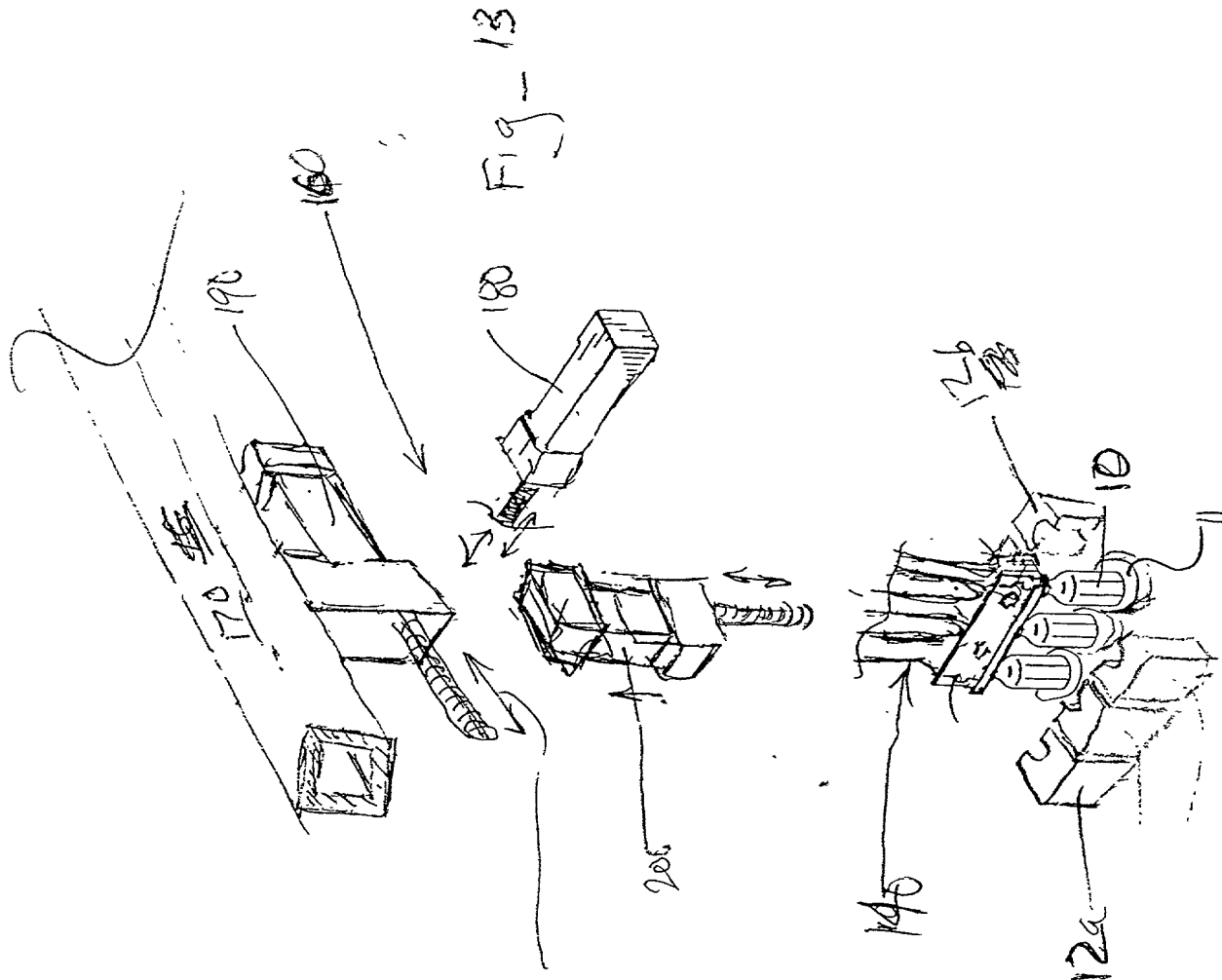


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Fig. 11







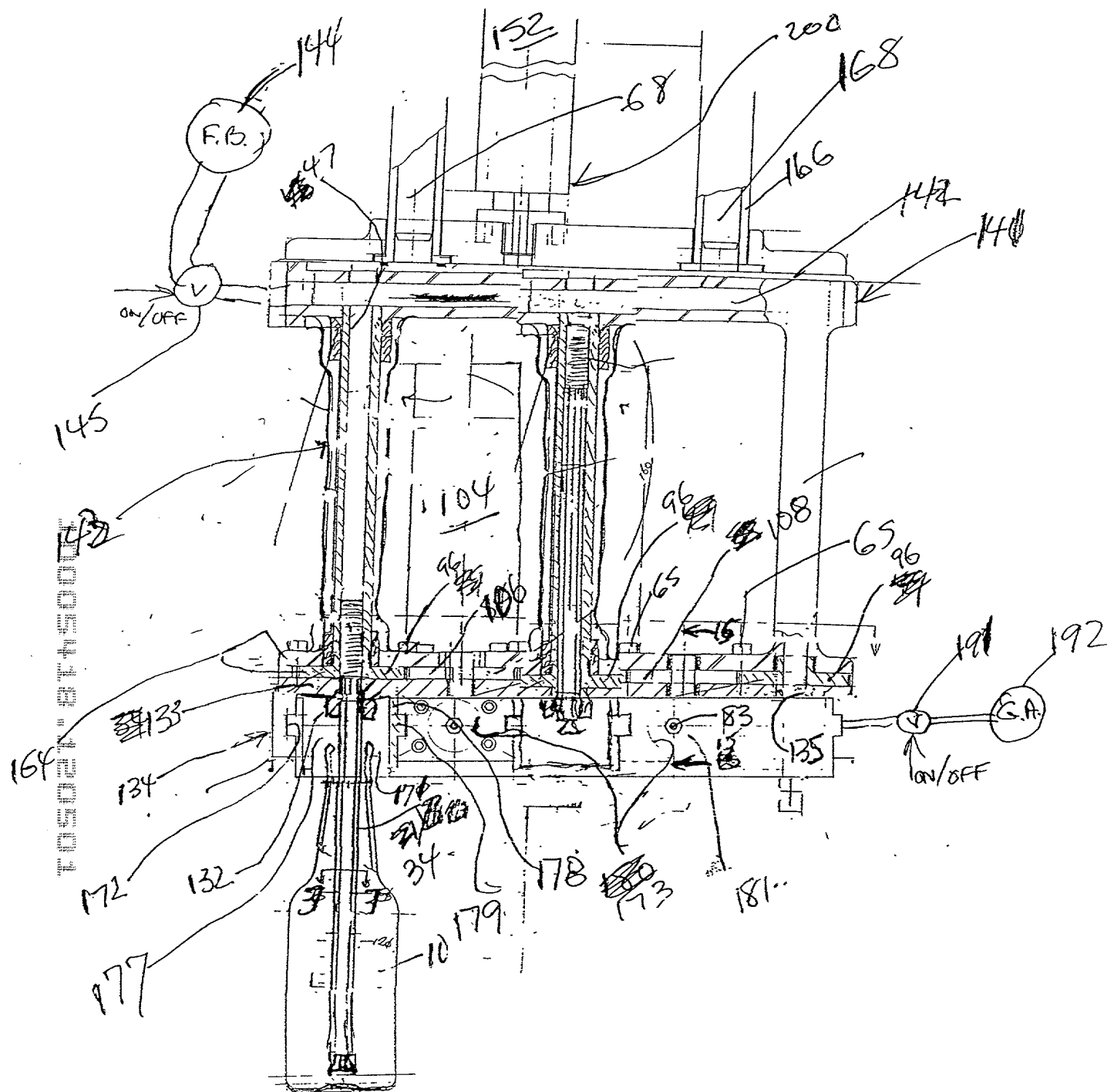


Fig - 14



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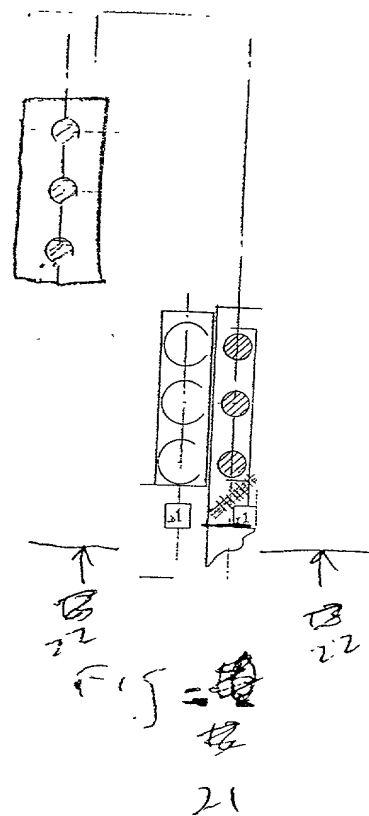
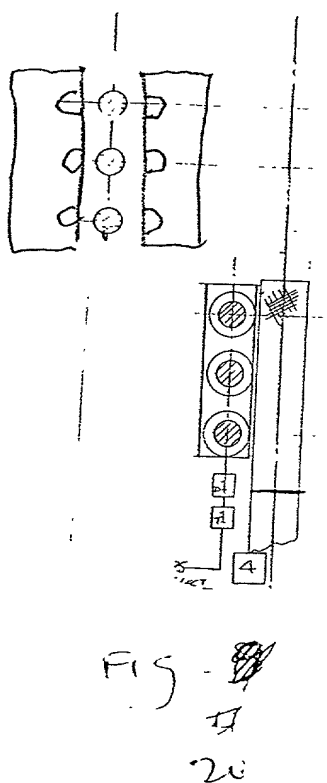
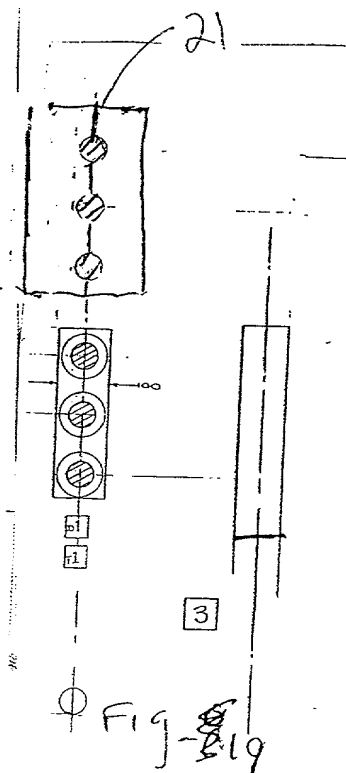
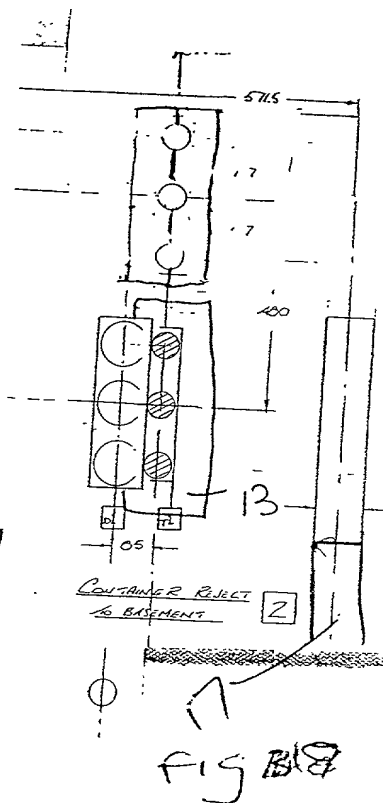
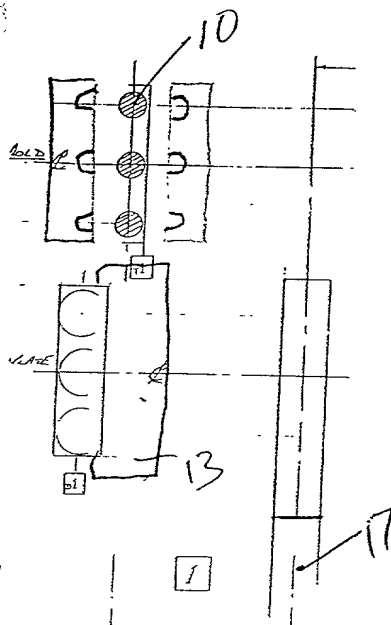
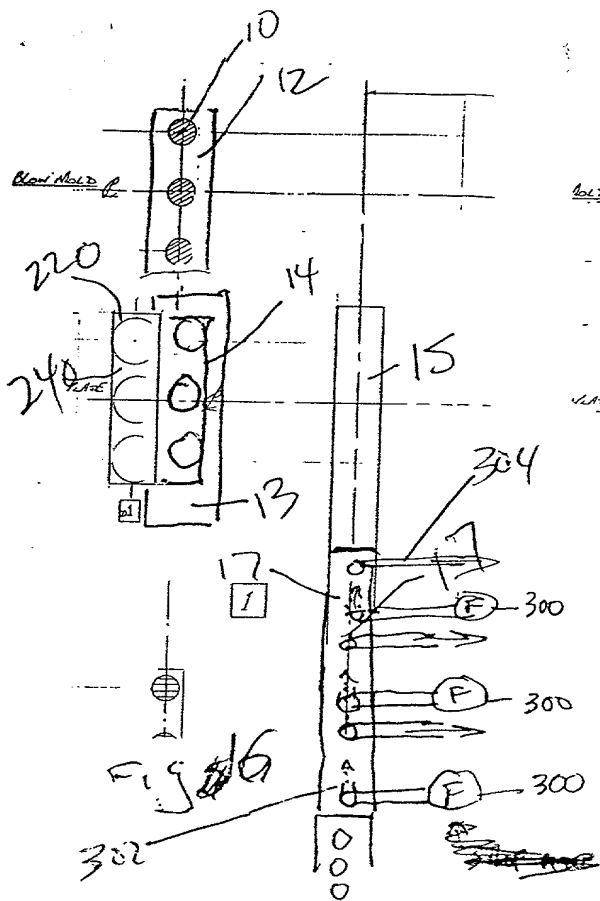


FIG. 21

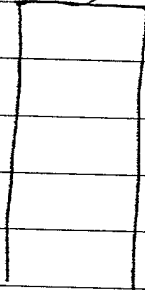
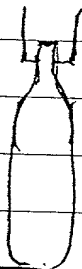
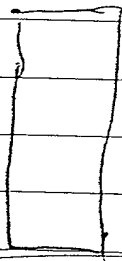


FIG. 22

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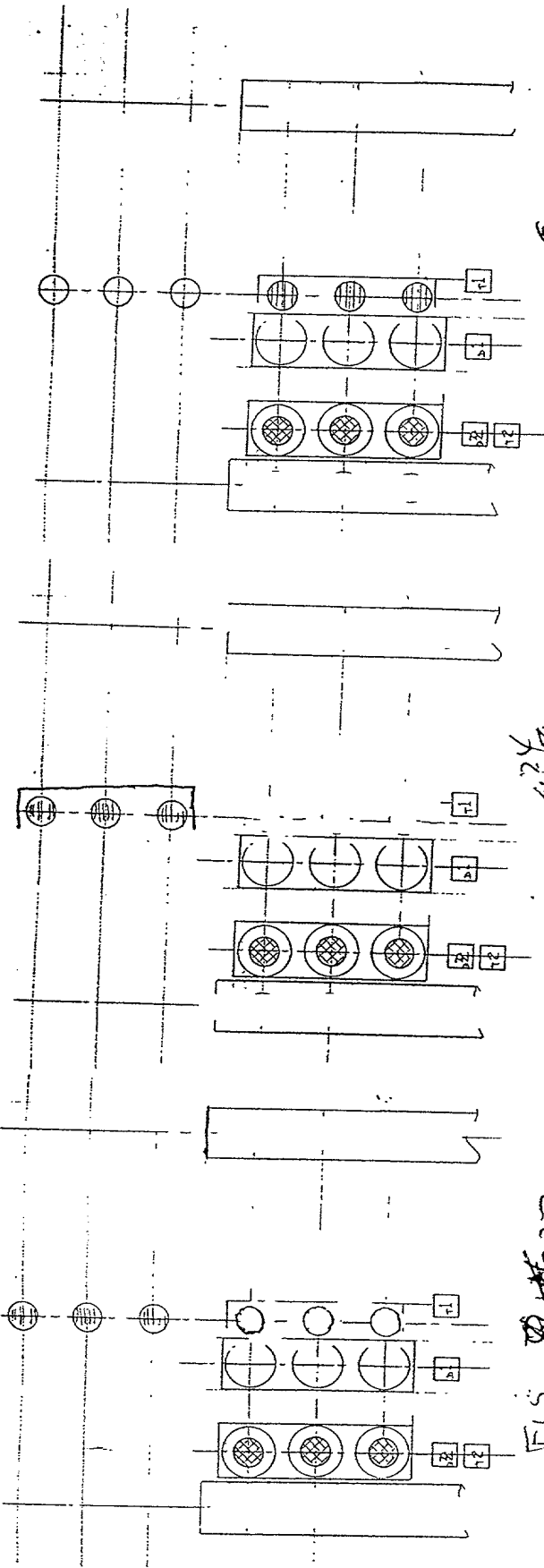


Fig-22

Fig-23

Fig-25

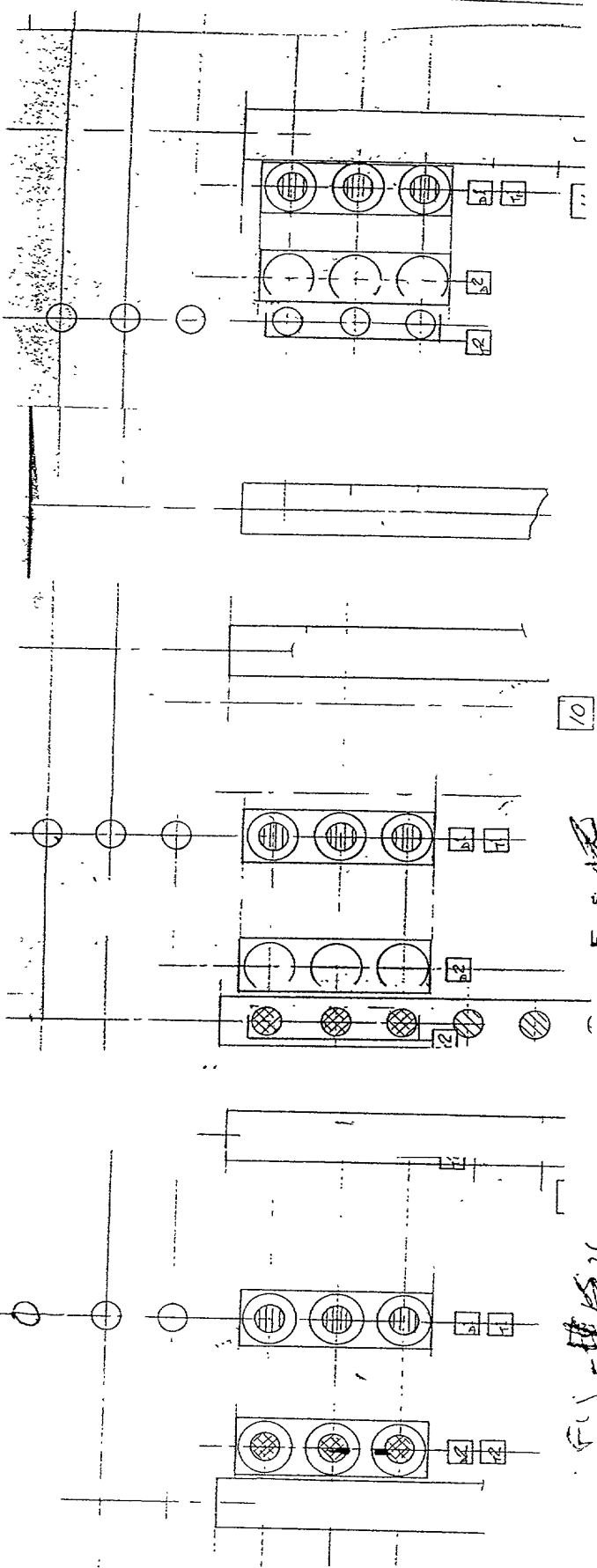
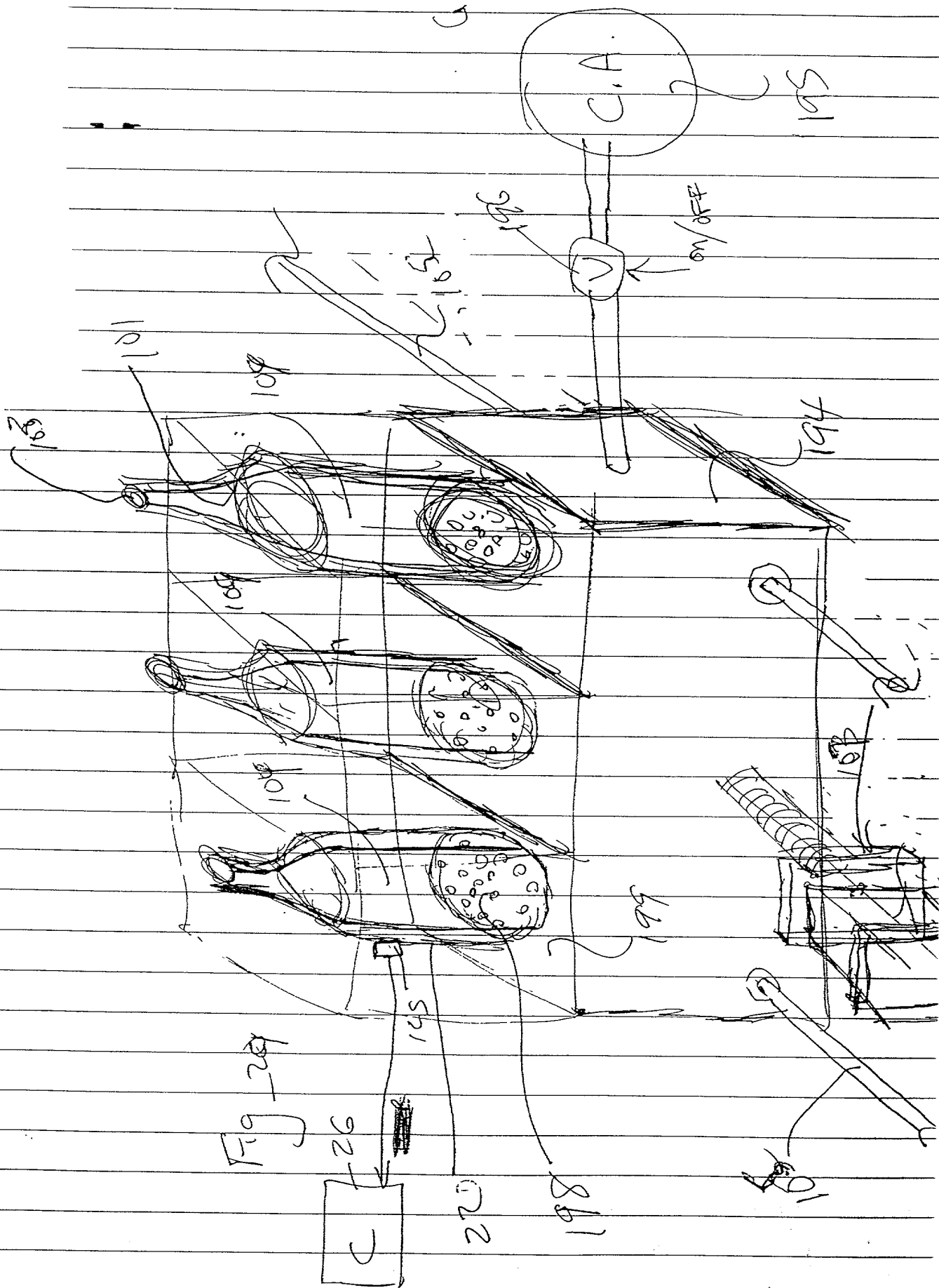


Fig-26

Fig-27

Fig-28



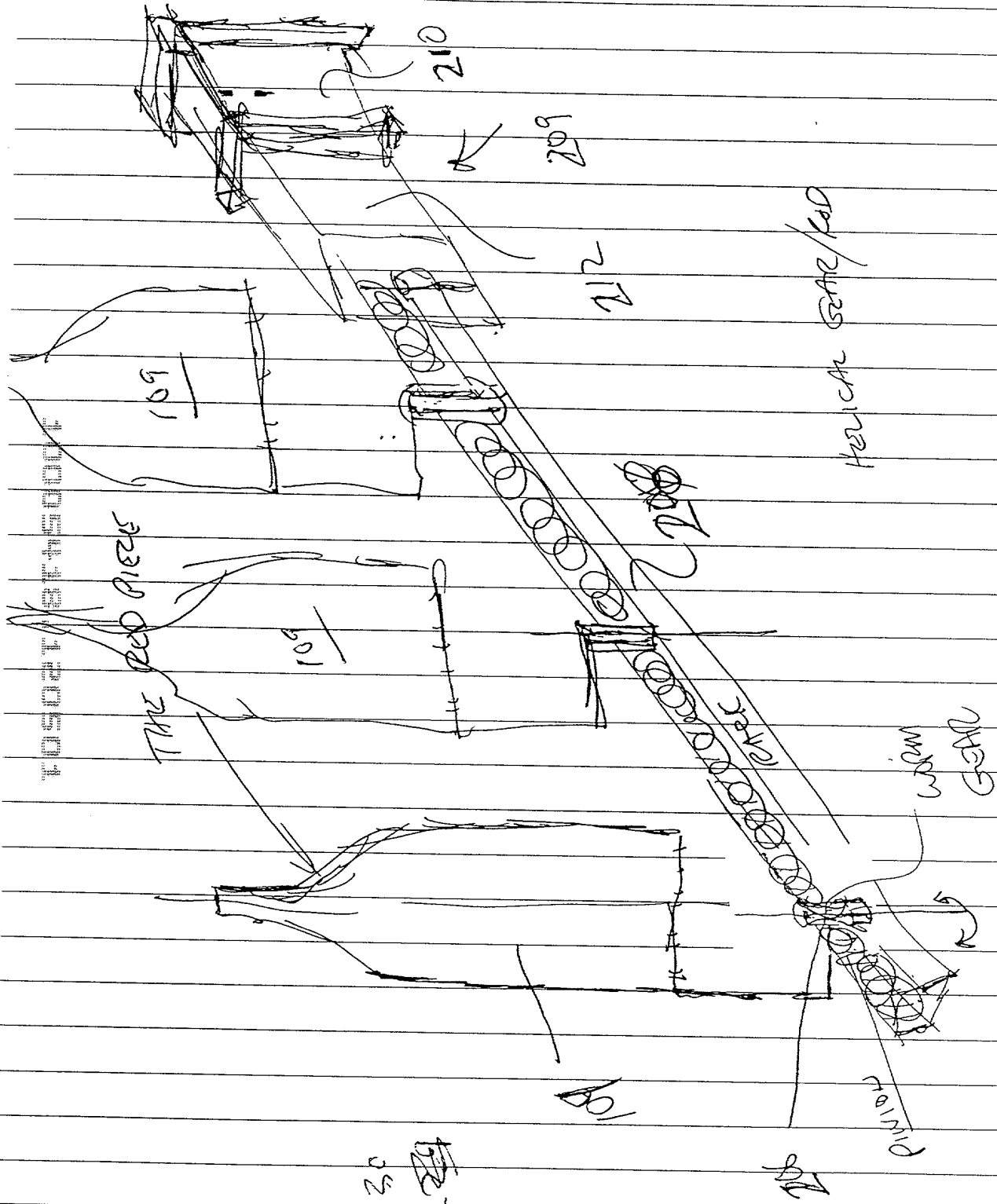
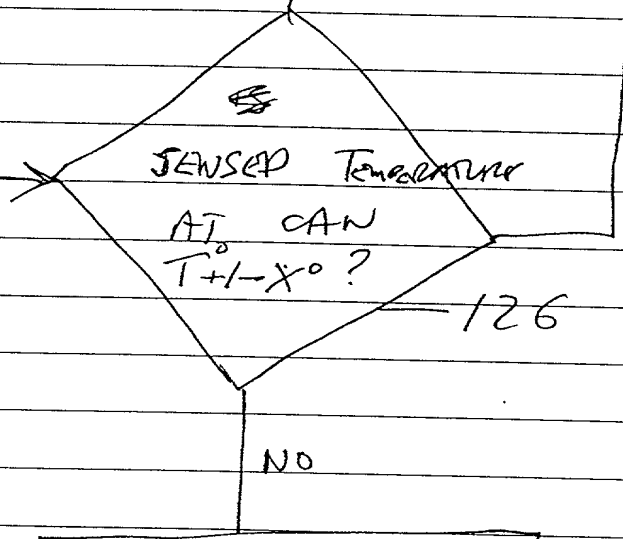


Fig - 20

- $T_0$
- $X_0$



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THE  
REFILL, BOTTLES

Fig - 31

100044-3 10001

Fig - 32

THOMAS  
DAGG

BLOW FORMSON

ANNEALING POINT

TAKEN ASSEMBLY  
AND PLATE  
11/12/44 15m

BLOW  
MOLD

COOLING TUNNEL

